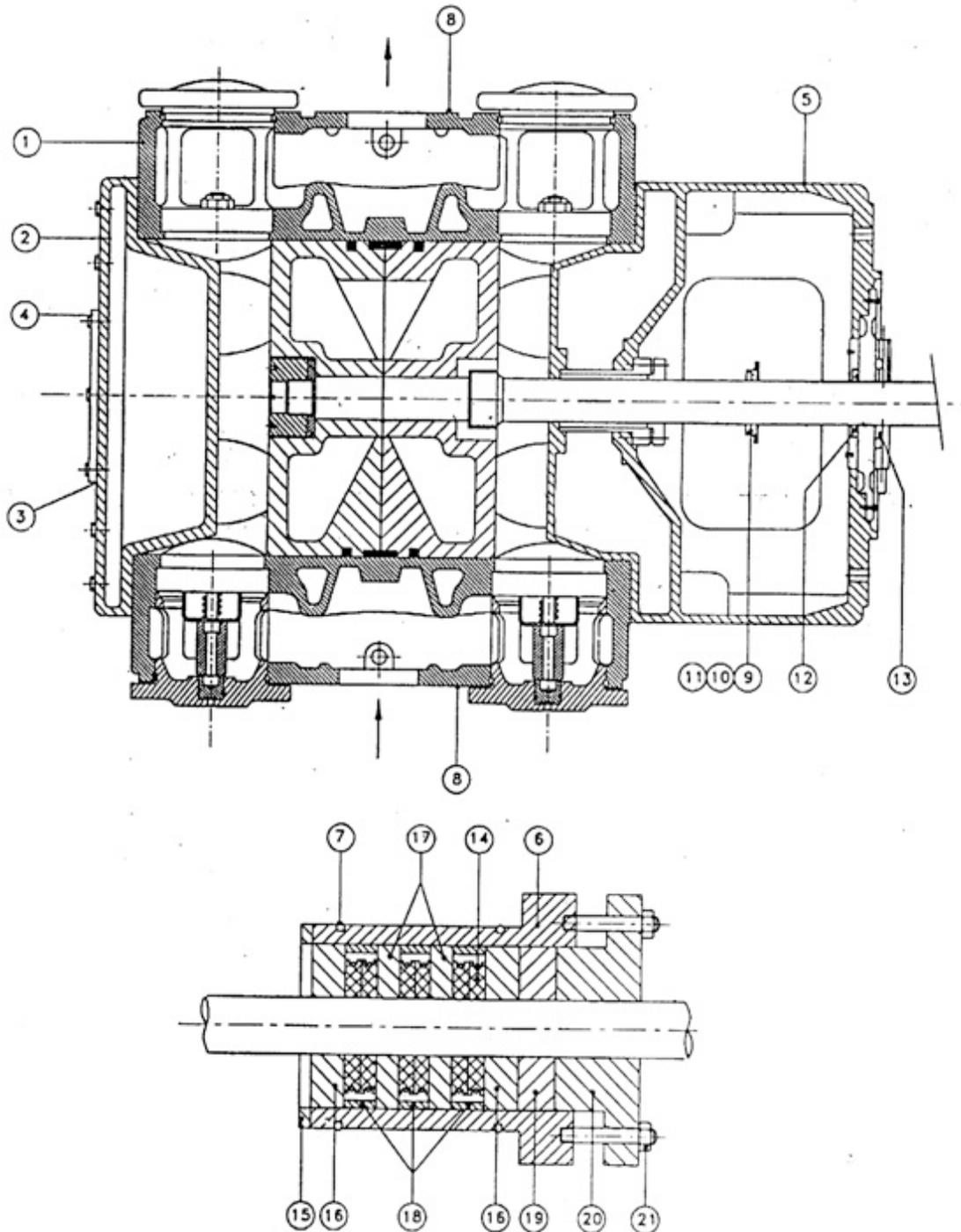


3. FIRST STAGE CYLINDER ASSEMBLY



All manufacturer's names, numbers, photos, product description and/or part numbers are used for reference purposes only & it is not implied that any part listed is the product of these manufacturers. Since Approvement are made from time to time, the illustration and specifications are subject to change without notice.

3. FIRST STAGE CYLINDER ASSEMBLY

| No. | Description | Ref Part No. | QTY |
|-----|--------------------------------|--------------|-----|
| 1 | Cylinder Assembly, Dia 320 | Z1661196 | 1 |
| - | Gasket for Door | H0730188 | 2 |
| - | Cu. Washer | M3619170 | 20 |
| 2 | Cylinder Head Assembly (Outer) | Z1767196 | 1 |
| 3 | *Gasket For Closing Plate | H0733188 | 1 |
| 4 | *Cu. Washer | M3619170 | 6 |
| 5 | Cylinder Head Assembly (Inner) | Z1662196 | 1 |
| 6 | *Stuffing Box | - | 1 |
| 7 | *'O' Ring | H0216170 | 2 |
| - | *Sp. Washer | M3727170 | 4 |
| 8 | Gasket For Cyl. Inlet & Outlet | H0806196 | 2 |
| 9 | Deflector | D9651196 | 1 |
| 10 | 'O' Ring For Deflector | H0215170 | 1 |
| 11 | Grub Screw IVIS X 10 | M2844170 | 2 |
| 12 | Oil Sealing Ring | H1446196 | 1 |
| 13 | Oil Wiper Ring (Pair) | H1445196 | 1 |
| - | Packing Ring Set (First Stage) | Z6803196 | 1 |
| 14 | *Packing ring (Set of 2) | H1444196 | 6 |
| 15 | Aluminium Washer | - | 1 |
| 16 | Packing Sleeve | - | 2 |
| 17 | Intermediate Sleeve | - | 2 |
| 18 | Outer Sleeve | - | 3 |
| 19 | Sleeve | - | 1 |
| 20 | Packing Flange | - | 1 |
| 21 | Helilock Nut | - | 4 |