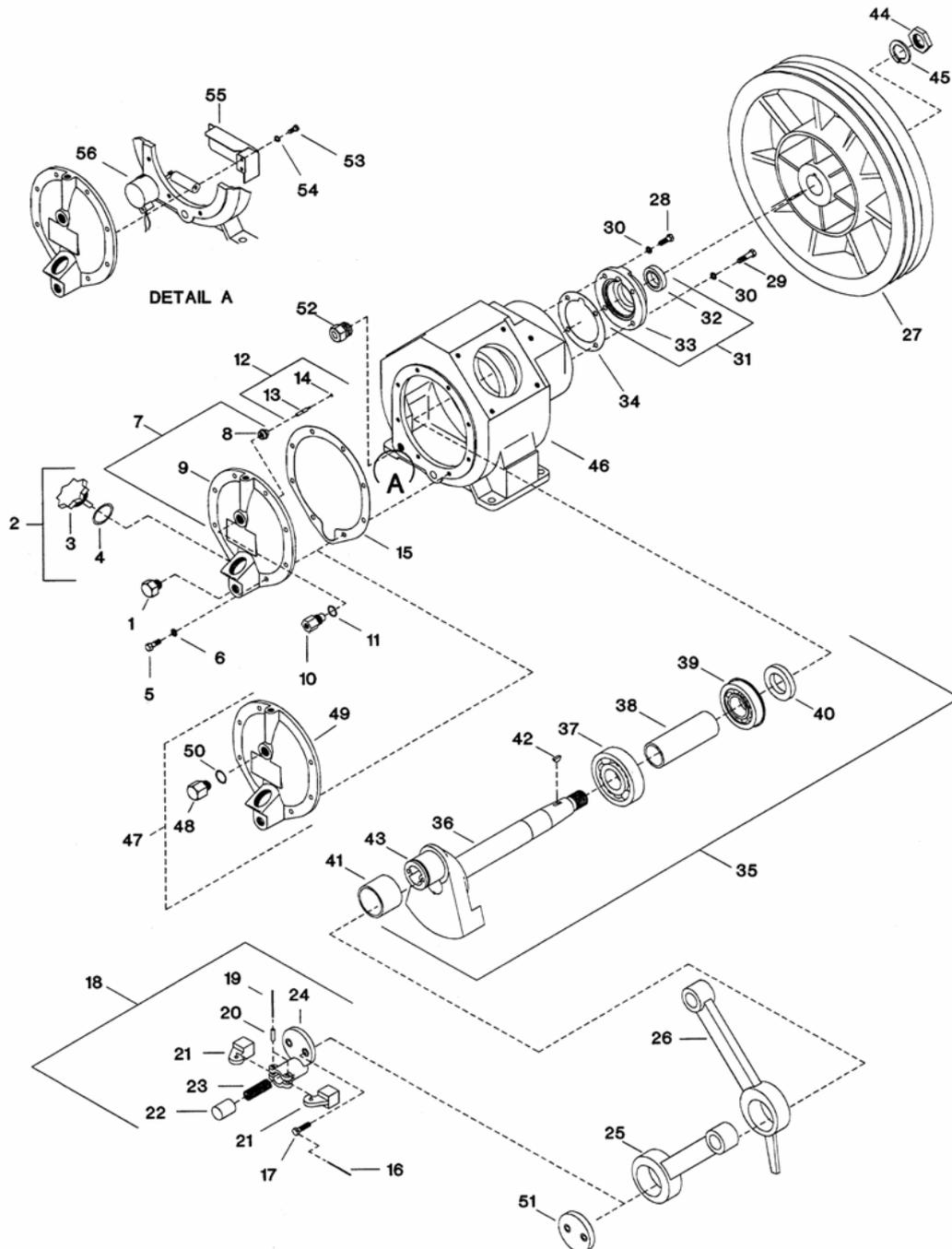


1. COMPRESSOR FRAME ASSEMBLY - MODEL 7100



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1. COMPRESSOR FRAME ASSEMBLY - MODEL 7100

No.	Description	Ref Part No.	QTY
1-1	Plug, Pipe - Hex head 1/2"	95344651	1
1-2	Plug, Oil Gauge - Complete	32195083	1
1-3	– Plug, Oil Gauge	NSS	1
1-4	– O-Ring - Oil Gauge Plug	95022158	1
1-5	Capscrew - Hex 3/8 - 16 X 7/8"	95053146	8
1-6	Gasket Copper washer - 3/8"	95674677	8
1-7	Ass'y, Frame end Cover (Units with Centrifugal Unloader)	31246572	1
1-8	– Bushing, Pilot Valve	37128261	1
1-9	– Cover, Frame End	NSS	1
1-10	Valve, Pilot (If Supplied)	37113701	1
1-11	Washer, Copper	30346597	1
1-12	Ass'y Thrust Pin (If supplied)	32218406	1
1-13	– Pin, Thrust	NSS	1
1-14	– O-Ring	95210225	1
1-15	Gasket, Frame End Cover	30439277	1
1-16	Lockwire - 12 GA X5 "	90799289	1
1-17	Capscrew -Hex 3/8 - 16 X 1"	95101929	2
1-18	Ass'y Crankpin Cap - Centrifugal Unloader	30290936	1
1-19	– Lockwire - 12 GA X5 "	90799271	1
1-20	– Pin, Centrifugal Unloader weight	30214951	2
1-21	– Weight, Centrifugal unloader	30220875	2
1-22	– Plunger, Centrifugal Unloader	30285688	1
1-23	– Spring, Centrifugal Unloader	30672281	1
1-24	– Body, Crankpin Cap	30210322	1
1-25	Rod, Connecting - first stage low pressure	32003659	1
1-26	Rod, Connecting-Second stage high pressure	30217327	1
1-27	Wheel V-Belt	32177206	1
1-28	Capscrew - Hex 3/8 - 16 X 7/8"	95053146	2
1-29	Capscrew - Hex 3/8 - 16 X 1-1/4"	95043766	2
1-30	Gasket Copper washer - 3/8"	95674677	4
1-31	Ass'y, Shaft End Cover	37125333	1
1-32	– Seal	32204588	1
1-33	– Cover, Shaft End	NSS	1
1-34	Gasket, Shaft End Cover	30295166	1
1-35	Ass'y, Crankshaft - Complete	30211627	1
1-36	– Ass'y, Disc And Shaft	NSS	1
1-37	– Bearing Ball	95305652	1
1-38	– Spacer Main Bearing	30218432	1

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1. COMPRESSOR FRAME ASSEMBLY - MODEL 7100

No.	Description	Ref Part No.	QTY
1-39	– Bearing Ball - With Snap ring	95213971	1
1-40	– Ring, Bearing Retainer	30216808	1
1-41	– Bushing, Crankpin	37002375	1
1-42	– Key, woodruff	95047437	1
1-43	Loctite 609 -Tube	32187684	5MIL
1-44	Nut, V- Belt Wheel	30835698	1
1-45	Lockwasher, Spring - 1-3/8"	95064747	1
1-46	Frame, Compressor	32270571	1
1-47	Ass'y, Frame end Cover (Units without Centrifugal Unloader)	97335749	1
1-48	Plug, Frame End Cover	30221311	1
1-49	– Cover, Frame End	NSS	1
1-50	Washer, 7/8"	30346597	1
1-51	Cap, Crankpin (units without Centrifugal Unloader)	30210348	1
1-52	Glass, Oil Sight (If Provided)	97334270	1
	Detail A - Low Oil Lever Switch (If Provided)		
1-53	Capscrew - Hex 1/4-20 X 1/2"	95053070	2
1-54	Lockwasher, Spring - 1/4"	95043196	2
1-55	Baffle, Low Oil Level Switch	30285548	1
1-56	Switch, Low Oil Level Nema 1	32276313	1

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