



## 5. SECOND STAGE

REF	PART NUMBER	QTY	DESCRIPTION	REMARKS	REF	PART NUMBER	QTY	DESCRIPTION	REMARKS
1010	1901 0607 68	1	CYLINDER ASSEMBLY		1590	0211 1957 71	6	SCREW	
•1010B	1901 0044 76	2	SEALSTRIP		1600	1901 0607 56	1	COVER	
•1010C	1901 0033 48	2	DOOR ASSEMBLY		1610	1901 0095 09	1	VALVE BOX	
•1010D	1901 0028 84	8	STUD		1620	0653 0500 49	1	COPPER GASKET	
•1010E	0147 1359 03	20	SCREW		1630	0663 2112 22	1	O-RING	
•1010F	1901 0062 69	8	STUD		1640	0211 1957 71	6	SCREW	
1070	1901 0038 34	1	GASKET		1650	1901 0062 79	7	FERRULE	
1080	1901 0038 04	4	PAPER GASKET		1660	1901 0062 80	6	DISTANCE BUSH	
1110	1901 0027 31	1	CRANK END CYLINDER HEAD ASSY		1670	0653 0500 56	1	ALUMINUM GASKET	
•1110B	1901 0028 81	4	STUD		1680	1901 0033 44	1	FLANGE	
1130	1901 0638 81	1	HALF PISTON		1690	1901 0002 19	4	NUT	
1140	1901 0638 82	1	HALF PISTON		1700	1901 0001 78	2	BEARING RING	
•1140A	0259 0057 00	8	WIRE THREAD INSERT		1710	1901 0002 05	3	PISTON RING	
1160	1901 0104 93	1	INSERTED RING		1720	1901 0000 70	12	PACKING RING	
1170	1901 0085 27	1	BACKING BUSH		1730	1901 0001 43	12	LOCK SPRING	
1180	1901 0028 80	8	STUD		1740	1901 0000 80	1	WIPER RING	
1190	1901 0638 74	1	PULLROD						
1200	1901 0029 24	1	NUT						
1210	1901 0002 23	1	NUT						
1220	1901 0615 37	1	PACKING SLEEVE						
1230	1901 0642 76	1	SPACER						
1240	1901 0115 99	1	PIPING						
1250	0194 1320 00	1	SCREW						
1260	0852 0010 05	1	BALL VALVE						
1270	0603 4103 03	1	NIPPLE						
1280	1901 0037 98	1	PAPER GASKET						
1290	0266 2114 00	8	NUT						
1300	0333 2174 30	8	SPRING WASHER						
1310	1901 0038 29	4	SEAL STRIP						
1320	1901 0037 73	1	PAPER GASKET						
1330	1901 0033 48	4	DOOR ASSEMBLY						
1340	0266 2113 00	8	NUT						
1350	0147 1360 03	40	SCREW						
1360	0333 2174 22	8	SPRING WASHER						
1370	1901 0708 86	1	COVER						
1371	1901 0708 85	1	OIL PACKING						
1372	1901 0743 42	1	GASKET						
1373	0147 1323 03	4	SCREW						
1380	1901 0031 57	1	TUBE						
1390	0147 1363 03	4	SCREW						
1400	0333 3232 00	4	SPRING WASHER						
1410		1	SUCTION VALVE						
	1901 0701 41		37kW						
	1901 0025 89		45kW to 65 kW						
1415		1	DISCHARGE VALVE						
	1901 0701 42		37kW						
	1901 0045 67		45kW to 65 kW						
1416	0653 0500 49	1	GASKET						
1430	1901 0038 47	1	LOUVER						
1440	1901 0665 08	1	SUCTION VALVE						
1450	1901 0063 13	1	VALVE BOX						
1460	0653 0500 49	1	COPPER GASKET						
1470	0663 2112 22	1	O-RING						
1480	0661 1033 00	1	SEAL RING						
1490	1901 0026 62	1	SERVO CYLINDER						
1500	0211 1957 71	6	SCREW						
1510	1901 0717 58	1	LANTERN COVER						
1540	0663 2112 22	1	O-RING						
1550	0211 1957 71	6	SCREW						
1560	1901 0717 60	1	LANTERN COVER						
1580	0663 2112 22	1	O-RING						