



## 4. HP CYLINDER ASSEMBLY

(HX2T 75-100NP)

Ref	Part Number	Qty	Description	Remark	Ref	Part Number	Qty	Description	Remark
1020	1903 0994 02	1	Piston half		5460	1903 3619 13	20	Copper washer	
1030	1903 0478 02	1	Piston half		5610	0147 1359 03	40	Hex.bolt	
1040	1901 0025 91	1	piston rod		5650	1901 0115 98	1	Spacer	
1050	1901 0033 48	2	Door		5680	1901 0031 57	2	Vent pipe	
1060	1903 7219 02	1	Cover oil wiper ring		5690	0147 1363 03	4	Hex.bolt	
1070	1901 0062 79	7	Intermediate ring		5700	0333 3232 00	4	Lock washer	
1090	1903 6718 03	1	Tension nut		5710	1901 0115 99	1	Vent pipe	
1110	1901 0062 80	6	Distance bush sleeve		6010	1901 0040 17	2	Clut adjustment	
1120	1903 9638 04	1	Packing sleeve		6020	1901 0038 46	2	Clut fingercheek	
1130	1901 0615 37	1	Packing sleeve(v-seal)		6030	1903 3477 08	2	Helical compression spring	
1140	1903 3627 07	1	Plug-R1/2		6040	0147 1204 03	2	Hex.head screw	
1150	1903 0209 08	1	O-ring-ID-31.34-OD-34.88		6050	1903 3623 13	2	Washer	
1160	0147 1359 03	20	Hex.bolt		6060	1903 2542 90	2	Suction valve assly	
1170	1901 0044 76	4	Gasket		7010	1901 0040 20	2	Cylinder	
1180	1903 0737 08	1	Gasket		7020	1903 0902 02	2	Piston	
1190	1903 1083 08	2	Gasket		7030	1903 7170 03	2	Suction valve cover	
1200	1901 0037 94	8	Gasket		7040	1903 0210 08	2	O-ring	
1210	1903 0741 08	1	Al washer		7050	1903 0212 08	2	O-ring	
1220	1903 1455 08	12	Packing ring		7060	1903 0738 08	2	Gasket	
1230	1903 1459 08	1	Oil wiper ring		7070	1901 0028 15	2	Lock screw	
1250	1903 3946 08	2	Piston ring		7080	1903 3622 13	2	Washer	
1260	1903 3950 08	1	Rider ring		8010	1901 0038 47	2	Protection grill	
1270	1901 0029 24	1	Cross head nut		8100	1903 7171 03	2	Discharge valve cover	
1280	1903 2049 13	36	Hex nut		8450	1903 2543 90	2	Discharge valve assembly	
1290	1903 2050 13	8	Hex.nut			<b>1903 0081 95</b>		<b>Piston ring replacement kit</b>	
1300	1903 2062 13	4	Helilock nut			1903 1083 08	1	Gasket	
1320	1903 2844 13	2	Screw -M5x10			1901 0037 94	4	Paper gasket	
1330	1903 2850 13	4	Screw			1903 0730 08	2	Gasket for door	
1340	1903 3476 13	12	Stud			1901 0038 29	2	Gasket for inpection door	
1350	1903 3619 13	20	Copper washer			1903 0209 08	1	O-ring	
1360	1901 0085 27	1	Backing ring for piston rod			1903 0741 08	2	Al washer	
1380	1903 3624 13	4	Copper gasket			1903 1455 08	12	Packing ring	
2010	1901 0606 99	1	Cylinder outer head			1903 3946 08	2	Piston ring	
2020	1901 0062 65	1	Closing plate			<b>1903 9089 95</b>	<b>1</b>	<b>Cylinder assembly</b>	
2030	1901 0038 31	1	Gasket for closing plate					<b>DIA 185 (spares)</b>	
2050	1903 3619 13	6	Copper washer			<b>1903 9034 95</b>	<b>1</b>	<b>Cylinder assembly (outer)</b>	
2080	0147 1362 03	6	Hex.bolt			<b>1903 9033 95</b>	<b>1</b>	<b>Cylinder assembly (inner)</b>	
3010	1901 0606 97	1	Cylinder inner head						
3030	1901 0028 81	4	Stud-M10						
3040	1901 0063 04	4	Dished plug						
4010	1901 0605 64	1	Cylinder						
4020	1903 3624 07	2	Plug						
4030	1903 3473 13	8	Stud						
4040	1901 0028 72	8	Stud						
4050	1903 3475 13	24	Stud						
5050	1901 0033 48	4	Door						
5260	1901 0037 73	1	Paper gasket						
5280	1901 0037 98	1	Gasket						
5340	1901 0038 29	2	Gasket						