

3. LP CYLINDER ASSEMBLY

(HX2T 75-100NP)



Ref	Part Number	Qty	Description	Remark	Ref	Part Number	Qty	Description	Remark
1020	1903 0976 02	1	Piston half		5050	1901 0033 48	4	Door	
1030	1903 0977 02	1	Piston half		5260	1901 0037 73	1	Paper gasket	
1040	1901 0025 91	1	piston rod		5280	1901 0037 98	1	Gasket	
1050	1903 7218 02	2	Door		5290	1901 0038 29	2	Gasket	
1060	1903 7219 02	1	Cover oil wiper ring		5460	1903 3619 13	20	Copper washer	
1070	1901 0062 79	5	Intermediate ring		5610	0147 1359 03	40	Hex.bolt	
1080	0147 1362 03	20	Hex.bolt		5650	1901 0115 98	1	Spacer	
1090	1903 6718 03	1	Tension nut		5680	1901 0031 57	2	Vent pipe	
1110	1903 9636 04	1	Sleeve		5690	0147 1363 03	4	Hex.bolt	
1120	1901 0062 80	4	Distance bush sleeve		5700	0333 3232 00	4	Lock washer	
1130	1903 9638 04	1	Packing sleeve		5710	1901 0115 99	1	Vent pipe	
1140	1901 0615 37	1	Packing sleeve(v-seal)		6010	1901 0040 17	6	Clut adjustment	
1150	1903 0209 08	1	O-ring-ID-31.34-OD-34.88		6020	1901 0038 46	6	Clut fingercheek	
1170	1901 0038 12	2	Gasket for door		6030	1903 3477 08	6	Helical compression spring	
1180	1903 1080 08	2	Gasket		6040	0147 1204 03	6	Hex.head screw	
1190	1903 0735 08	8	Paper gasket		6050	1903 3623 13	6	Washer	
1200	1903 0737 08	1	Gasket		6060	1903 2540 90	6	Suction valve assly	
1210	1903 0741 08	1	Al washer		7010	1901 0040 20	6	Cylinder	
1220	1903 1455 08	8	Packing ring		7020	1903 0902 02	6	Piston	
1230	1903 1459 08	1	Oil wiper ring		7030	1903 7170 03	6	Suction valve cover	
1250	1903 3966 08	1	Rider ring		7040	1903 0210 08	6	O-ring	
1260	1903 3965 08	2	Piston ring		7050	1903 0212 08	6	O-ring	
1270	1901 0029 24	1	Cross head nut		7060	1903 0738 08	6	Gasket	
1280	1903 2049 13	72	Hex nut		7070	1901 0028 15	6	Lock screw	
1290	1903 2050 13	24	Hex.nut-M16		7080	1903 3622 13	6	Washer	
1300	1903 2062 13	4	Helilock nut		8010	1901 0038 47	6	Protection grill	
1320	1903 2619 13	4	Hex.head screw-M16x65		8100	1903 7171 03	6	Discharge valve cover	
1330	1903 2844 13	2	Screw -M5x10		8300	1901 0044 76	2	Gasket	
1340	1903 2850 13	4	Screw		8470	1903 2541 90	6	Discharge valve assembly	
1350	1903 3476 13	20	Stud		9040		1	Spacer	
1360	1903 3619 13	20	Copper washer			1903 3259 02		HX2T 75NP 10kg/cm ² g	
1370	1903 3620 13	4	Cu washer-ID-17-OD-28			1903 0080 95		Piston ring replacement kit	
1380	1901 0085 27	1	Backing ring for piston rod			1903 1080 08	1	Gasket	
1400	1903 3624 13	12	Copper gasket			1903 0735 08	4	Paper gasket	
2010	1903 0566 02	1	Cylinder head outer			1903 0730 08	2	Gasket for door	
2020	1901 0062 65	1	Closing plate			1903 0209 08	2	Gasket for inspection door	
2030	1901 0038 31	1	Gasket for closing plate			1903 0741 08	1	O-ring	
2050	1903 3619 13	6	Copper washer			1903 1455 08	2	Al washer	
2080	0147 1362 03	6	Hex.bolt			1903 3965 08	8	Packing ring	
3010	1903 0567 02	1	Cylinder head inner			1901 0038 29	2	Piston ring	
3030	1901 0062 68	2	Dished plug			1903 9088 95	1	Cylinder assembly	
3040	1901 0028 81	16	Stud -M16x50					DIA 310 (spares)	
3050	1901 0062 69	8	Stud			1903 9032 95	1	Cylinder assembly (outer)	
4010	1903 0339 02	1	Cylinder			1903 9031 95	1	Cylinder assembly (inner)	
4020	1903 3623 07	1	Plug						
4030	1903 3624 07	1	Plug						
4040	1901 0028 72	24	Stud -M16x65						
4050	1903 3475 13	72	Stud						