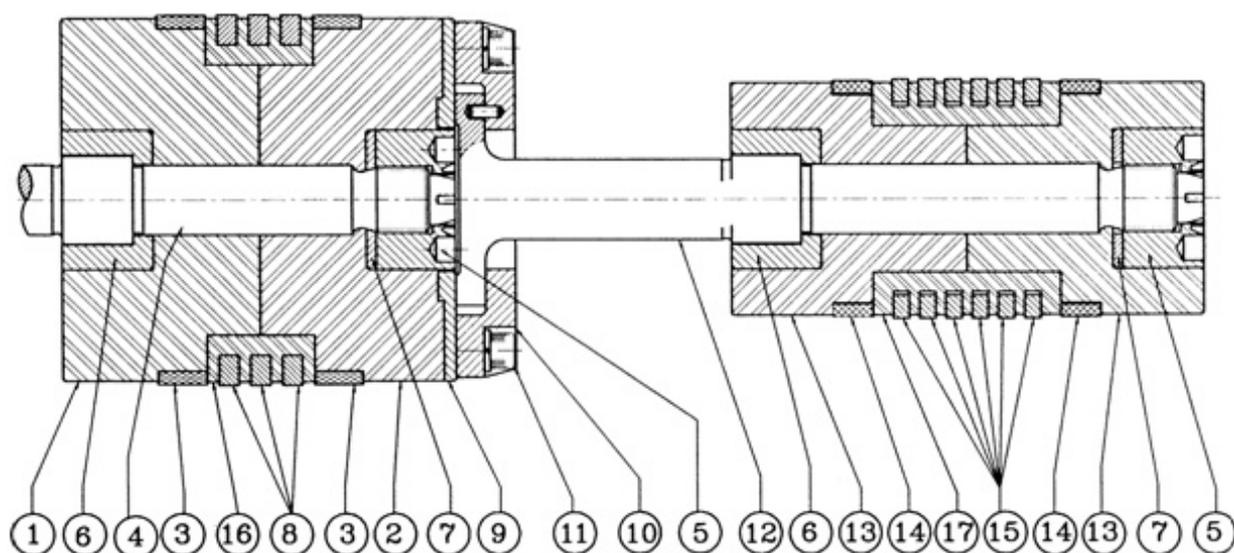


6. SECOND & THIRD STAGE PISTON ASSEMBLY



All manufacturer's names, numbers, photos, product description and/or part numbers are used for reference purposes only & it is not implied that any part listed is the product of these manufacturers. Since Approvement are made from time to time, the illustration and specifications are subject to change without notice.

6. SECOND & THIRD STAGE PISTON ASSEMBLY

No.	Description	Ref Part No.	QTY
1	Piston Half Assembly (Dia.220) C.H.S.	B0940196	1
2	Piston Half (Dia.220) NE	B0961196	1
3	Rider Ring (2nd Stage)	H3223196	2
4	Piston Rod (1st & 2nd Stage)	B4229196	1
5	Piston Nut	C6714196	2
6	Sleeve	C6571196	2
7	Washer	M3634196	2
8	Piston Ring (2nd Stage)	H3222196	3
9	Washer	M3648198	1
10	Clamp	A9283198	1
11	Soc. Head Screw (M12X45L0	M3861150	8
12	Piston Rod (3rd Stage)	B4235198	1
13	Piston Half (Dia.115)	B0959192	2
14	Rider Ring	H3371196	2
15	Piston Ring	H3370196	6
16	Intermediate Sleeve	C6585196	1
17	Intermediate Sleeve (Dia. 115)	C6599192	1